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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/781,597	02/18/2004	Horii Hideki	5649-1227 2665	
7590 01/26/2006			EXAM	INER
Timothy J. O'Sullivan, Esq. Myers, Bigel Sibley & Sajovec, P.A. P.O. Box 37428			SOWARD, IDA M	
			ART UNIT	PAPER NUMBER
Raleigh, NC 2	27627		2822	
			DATE MAILED: 01/26/2006	

Please find below and/or attached an Office communication concerning this application or proceeding.

		Application No.	Applicant(s)				
		10/781,597	HIDEKI ET AL.				
	Office Action Summary	Examiner	Art Unit				
		lda M. Soward	2822				
The MAILING DATE of this communication appears on the cover sheet with the correspondence address Period for Reply							
WHIC - External after - If NC - Failu Any	ORTENED STATUTORY PERIOD FOR REPLY CHEVER IS LONGER, FROM THE MAILING DATE in a solid part of the may be available under the provisions of 37 CFR 1.13 SIX (6) MONTHS from the mailing date of this communication. In period for reply is specified above, the maximum statutory period were to reply within the set or extended period for reply will, by statute, reply received by the Office later than three months after the mailing and patent term adjustment. See 37 CFR 1.704(b).	ATE OF THIS COMMUNICATION 36(a). In no event, however, may a reply be tim vill apply and will expire SIX (6) MONTHS from cause the application to become ABANDONEI	I. lely filed the mailing date of this communication. (35 U.S.C. § 133).				
Status							
1)⊠	Responsive to communication(s) filed on 09 No	ovember 2005.					
		action is non-final.					
3)	Since this application is in condition for allowance except for formal matters, prosecution as to the merits is						
	closed in accordance with the practice under Ex parte Quayle, 1935 C.D. 11, 453 O.G. 213.						
Dispositi	on of Claims						
4)⊠	4)⊠ Claim(s) <u>1-27,51 and 52</u> is/are pending in the application.						
	4a) Of the above claim(s) is/are withdrawn from consideration.						
5)🖂	5) Claim(s) 12-27 is/are allowed.						
6)⊠	Claim(s) <u>1 and 5-9</u> is/are rejected.						
7)🖾	Claim(s) <u>2-4, 10-11 and 51-52</u> is/are objected to.						
8)□	8) Claim(s) are subject to restriction and/or election requirement.						
Applicati	on Papers						
9)☐ The specification is objected to by the Examiner.							
10) ☐ The drawing(s) filed on is/are: a) ☐ accepted or b) ☐ objected to by the Examiner.							
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).							
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).							
11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.							
Priority u	inder 35 U.S.C. § 119						
12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).  a) All b) Some * c) None of:							
	1. Certified copies of the priority documents have been received.						
	<ul> <li>2. Certified copies of the priority documents have been received in Application No</li> <li>3. Copies of the certified copies of the priority documents have been received in this National Stage</li> </ul>						
	application from the International Bureau (PCT Rule 17.2(a)).						
* See the attached detailed Office action for a list of the certified copies not received.							
Attachmen	t(s)						
	e of References Cited (PTO-892)	4) Interview Summary					
	e of Draftsperson's Patent Drawing Review (PTO-948) nation Disclosure Statement(s) (PTO-1449 or PTO/SB/08)	Paper No(s)/Mail Da 5) Notice of Informal Pa	te atent Application (PTO-152)				
	r No(s)/Mail Date	6) Other:	,				

#### **DETAILED ACTION**

This Office Action is in response to the Applicants' amendment filed November 9, 2005.

## Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Claims 1 and 5-9 are rejected under 35 U.S.C. 103(a) as being unpatentable over Xu (US 6,437,383 B1) in view of Oishi et al. (JP10340489A).

In regard to claim 1, Xu teaches a phase-changeable memory device, comprising: a phase-changeable material pattern 290 of a phase-changeable material; and first and second electrodes 230 electrically connected to the phase-changeable material pattern 290 and provide an electrical signal thereto (Figure 18, columns 8 and 10, lines 55-63 and 17-64, respectively).

In regard to claim 5, Xu teaches the first and second electrodes 230 comprising a conductive material containing nitrogen, a conductive material containing carbon, titanium, tungsten, molybdenum, tantalum, titanium silicide, tantalum silicide and/or a combination thereof (column 9, lines 3-15).

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In regard to claim 6, Xu teaches the first and/or second conductive electrodes further include one of a metal nitride, a refractory metal nitride, a metal silicon nitride, a refractory metal silicon nitride, a metal silicide, and a refractory metal silicide (column 9, lines 3-15).

In regard to claim 7, Xu teaches the conductive material containing nitrogen comprising a metal nitride (column 9, lines 3-15).

In regard to claims 8, Xu teaches a transistor including a source region 200, a drain region 200 and a gate electrode 160; a lower interconnection 132 electrically connected to the drain region 200; and an upper metal interconnection electrically connected to one of the first and second electrodes; wherein the other of the first and second electrodes 230 is electrically connected to the source region 200 (Figure 18, column 7, lines 1-67).

In regard to claim 9, Xu teaches a phase-changeable memory device, comprising: a phase-changeable material pattern 290 of a phase-changeable material having a polycrystalline structure; and first and second electrodes 230 electrically connected to the phase-changeable material pattern 290 to provide an electrical signal thereto (Figure 18, columns 8 and 10, lines 55-63 and 17-64, respectively).

However, Xu fails to teach phase-changeable material that includes nitrogen atoms.

Oishi et al. teach phase-changeable material that includes nitrogen atoms (title and abstract).

Therefore, it would have been obvious to one having ordinary skill in the art at the time the invention was made to modify the phase-changeable memory device as taught by Xu with the phase-changeable device having phase-changeable material that includes nitrogen atoms as taught by Oishi et al. to avoid the necessity of highly pure gas (advantage).

## Allowable Subject Matter

Claims 12-27 are allowed.

Claims 2-4, 10-11 and 51-52 are objected to as being dependent upon a rejected base claim, but would be allowable if rewritten in independent form including all of the limitations of the base claim and any intervening claims.

### Response to Arguments

Applicant's arguments with respect to claims 1-27 and 51-52 have been considered but are moot in view of the new ground(s) of rejection.

#### Conclusion

The prior art made of record and not relied upon is considered pertinent to applicant's disclosure.

The following patents are cited to further show the state of the art with respect to phase-changeable material:

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Craig (US 6,381,967 B1)

Gallagher et al. (5,811,816)

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Thielen et al. (US 6,258,062 B1).

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Ida M. Soward whose telephone number is 571-272-1845. The examiner can normally be reached on Monday - Thursday 6:30am to 5:00pm.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Zandra V. Smith can be reached on 571-272-2429. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

IMS

January 22,2006
John M. Soward
AU 2822